

THE GUIDELINE OF RECOMMEND FOR TEMPERATURE AND TIME FOR REFLOW AND WAVE SOLDERING

品名 PRODUCT CODE	描述 DESCRIPTION	波峰焊建議之溫度與時間 RECOMMEND (Max) FOR TEMPERATURE AND TIME (FOR WAVE SOLDERING or DIP SOLDERING)				迴流焊建議之溫度與時間 RECOMMEND (Max) FOR TEMPERATURE AND TIME (FOR RE-FLOW SOLDERING)				
		預熱溫度 PRE-HEAT TEMP	預熱時間 PRE-HEAT TIME	焊錫溫度 SOLDERING TEMP	焊錫時間 SOLDERING TIME	溫度 HEATING TEMP	加熱時間 HEATING TIME	迴焊次數 NO. OF REFLOW	最高溫度 PEAK TEMP	時間 TIME of Tp
ETL-XPC-601 1.6mm	HB SS Green TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	50 SEC	1	240°C	≦3 SEC
ETL-XPC-601 (N TYPE) 1.6mm	HB SS Green TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	40 SEC	1	240°C	≦3 SEC
ETL-XPC-204 (T TYPE) 1.6mm	FR-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	50 SEC	1	245°C	≦3 SEC
ETL-XPC-204 (T TYPE) 1.2mm	FR-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	40 SEC	1	240°C	≦3 SEC
ETL-XPC-204 (T TYPE) 1.0mm	FR-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	40 SEC	1	235°C	≦3 SEC
ETL-XPC-204 (T TYPE) 0.8mm	FR-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	30 SEC	1	235°C	≦3 SEC
ETL-XPC-204 (N TYPE) 1.6mm	FR-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	50 SEC	1	240°C	≦3 SEC
ETL-XPC-204 (H TYPE) 1.6mm	FR-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	60 SEC	1	250°C	≦3 SEC
ETL-XPC-207 1.6mm	FR-1 SS Green TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	50 SEC	1	240°C	≦3 SEC
ETL-XPC-207 1.2mm	FR-1 SS Green TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	40 SEC	1	235°C	≦3 SEC
ETL-XPC-207 1.0mm	FR-1 SS Green TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	40 SEC	1	230°C	≦3 SEC
ETL-XPC-207 0.8mm	FR-1 SS Green TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	30 SEC	1	230°C	≦3 SEC
ETL-XPC-204 (S TYPE) 1.6mm	FR-1 DS/STH/CTH General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	60 SEC	2	245°C	≦3 SEC
ETL-XPC-204 (S TYPE) 1.2mm	FR-1 DS/STH/CTH General TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	50 SEC	2	240°C	≦3 SEC
ETL-XPC-207 (S TYPE) 1.6mm	FR-1 DS/STH, Green TYPE	110±10°C	60±20 SEC	255±5°C	10 SEC	220°C	60 SEC	2	245°C	≦3 SEC
ETL-CEM1-502 (W TYPE) 1.6mm	CEM-1 SS, General TYPE	110±10°C	60±20 SEC	255±5°C	20 SEC	220°C	60 SEC	1	255°C	≦3 SEC
ETL-CEM1-502 (Y TYPE) 1.6mm	CEM-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	20 SEC	220°C	60 SEC	1	255°C	≦3 SEC
ETL-CEM1-502(F) (W TYPE) 1.6mm	CEM-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	20 SEC	220°C	60 SEC	1	250°C	≦3 SEC
ETL-CEM1-502(F) (Y TYPE) 1.6mm	CEM-1 SS General TYPE	110±10°C	60±20 SEC	255±5°C	20 SEC	220°C	60 SEC	1	250°C	≦3 SEC

◎迴流焊建議預熱溫度 140-180°C · 預熱時間 90±30 s. For re-flow soldering, pre-heat temperature is 140-180°C and pre-heat time is 90±30 s.